



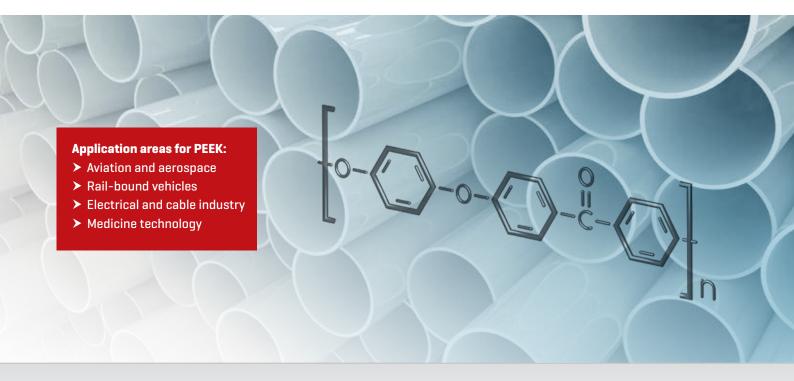
MACHINES AND EQUIPMENT FOR PLASTIC PROCESSING

Mono-extrusion system for the high-performance plastic PEEK



Bellaform has implemented a mono-extrusion system for the high-performance plastic PEEK (polyether ether ketone) in cooperation with our customer **Evonik Industries AG** from Marl.

Bellaform systems are outstanding for processing of PEEK, since they ensure a process-safe sequence even at high melting points of 330 °C. The extruders are heat-stable at up to 450 °C. The system is designed for slow cooling. This is particularly important when processing PEEK, since fast cooling



Equipment features

of the pipes may result in an amorphous structure.

- The extruders of corrosionresistant steels and chromecontaining bi-metals can handle high temperatures.
- In order to avoid heat loss, the cylinders are equipped with a special heating-cooling combination (valve system for free convection and doublewalled isolation jacket).
- The vacuum tank with adjustable water chamber permits a shortened cooling section.
- The distance between the nozzle and cooling tank can be increased to reduce the cooling speed.
- The lower retention times in the wall area and the area close to the wall - both in the extruder and in the tool - also reduce the cooling speed.



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VESTAKEEP® by Evonik

Material properties:

- ➤ Very high heat shape resistance
- ➤ High stiffness
- > Low water absorption, leading to high size preservation
- > High hardness
- > Good strength
- > Very good sliding friction behaviour, very low abrasion
- > Good electrical properties
- > Very good chemicals resilience
- > Very good hydrolysis stability
- > Good processability
- > No tendency to form tension cracks





EVERYTHING FROM A SINGLE SOURCE

Our integration into PÜTZ GROUP and the resulting synergies have enabled us to offer the matching inspection technology for inspecting surfaces and dimensional stability in addition to the machines and systems for plastic processing.

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BELLAFORM offers everything from one single source ...

... irrespective of whether it is about the upgrading of your systems, spare part supply or the construction of a new production line.

We look forward to hearing from you!