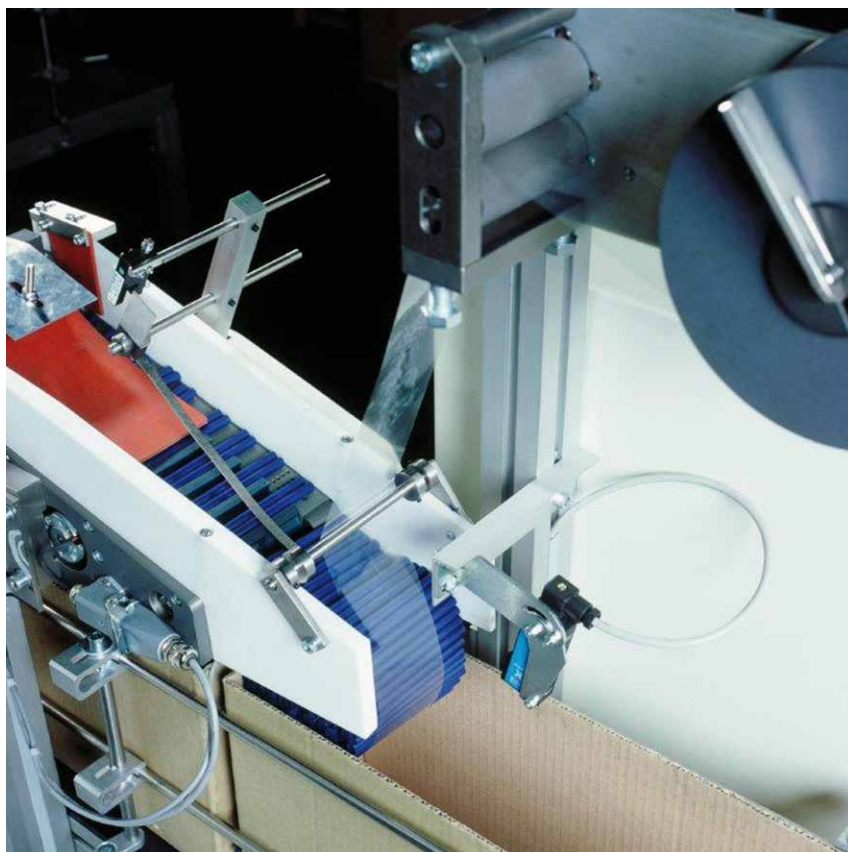


STACKING AND PACKAGING EQUIPMENT

**Fully automatic packaging station / Vario stacking –
Exploit mass production to the maximum!**



Stacking and packaging equipment constitute an important factor in exploiting mass production optimally with our plant.

That's why we developed a fully automatic packaging station of compact size for small piping.

Fixed stacking

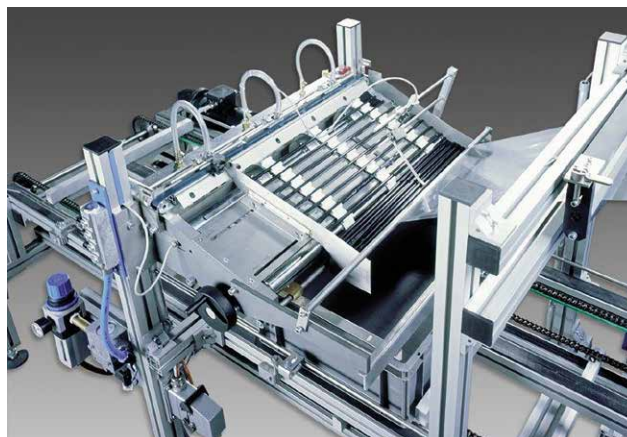
This stacking equipment is particularly suitable for high speed and fixed length.

Vario stacking

We have further developed our packaging station in response to demand.

Vario stacking makes fully automated packaging of differing item lengths from 80 to 800 mm feasible.

Vario stacking is suitable for slow running products with an extrusion speed up to 50m/min.



STACKING AND PACKAGING EQUIPMENT

Fixed stacking and packaging system capabilities examples:

Product:	Q-tips	Lolly sticks	Drains	Refill tubes
Length (mm)	72.5	90	130	110
External diameter (mm)	2.5	3.8	4.34	2.8
Extrusion speed (m / min)	500	180	200	200
Performance (pieces / min)	6 890	2 000	1 480	1 800

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