

News and Innovations 02/2024

Your vision - our technology:

Test your newly developed material composites in our technical center



We will gladly accept your appointment request for trial:

Phone: +49 6725 91925-0 info@bellaform.com

Bellaform

Multi Layer Extrusion Line

Gravimetric throughput recording and control

Your benefits:

- Tests and sample production of smooths pipes Ø 4–28 mm, in up to 5 layers
- Diverse raw material combinations and layer structures are possible
- Higher product quality by efficient tool and system technology
- Stable production, lower production costs
- Clear reduction of the rejects production
- Quick and indicative error analysis, seamless
- Seamless tracking of the quality and production data



Technical details:

- Speed up to 100 m/min
- Variable use of the extruders in different positions by smart plug- in system with automatic recognition
- Measuring systems from renowned manufacturers
- Process data collection module and process data analysis tool
- Superordinate central control of the extruder (Industry 4.0)
- Energy-saving and noise-reducing vacuum tank
- Gravimetric throughput recording and control
- Cutter
- Complete follow-up

Typical multi layer products:

| From the inside out: | Layer 1 | Layer 2 | Layer 3 | Layer 4 | Layer 5 |
|----------------------|--------------|-------------|-----------------|-----------------|-----------------|
| 3-Layer | PA12 / PA612 | Adhesive | PP | | |
| | PA12 / PA612 | EVOH | PA6 / PP | | |
| | HDPE | Adhesive | HDPE | | |
| | TPV | PP/PA | TPV | | |
| | PA12 | ETFE | ETFE conductive | | |
| 4-Layer | PA11 | PA12 | PA9T | PA9T conductive | |
| ye. | | | | | |
| 5-Layer | PA12 | PA Adhesive | EVOH | PA Adhesive | PA12 / PA6 |
| | HDPE | Adhesive | EVOH | Adhesive | PA12/PA612 |
| | PA6 | EVOH | PA6 | Adhesive | PA12 |
| | TPV | Adhesive | PA12 | Adhesive | TPV |
| | PP | Adhesive | PA12 | Adhesive | PP |
| | PA12 | Adhesive | EVOH | Adhesive | ETFE conductive |
| | PA11 | Adhesive | EVOH | Adhesive | PA11 conductive |

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